INSTRUCTIONS FOR USE

Rultract, Inc.

5663 Brecksville Rd. Cleveland, Ohio 44131-1593 U.S.A.
PH:(888) 550-5695
E-Mail: rultract@aol.com Website: www.rultract.net

Caution: Federal Law (USA) restricts this device to sale by or on the order of a physician.

Important
The Rultract® Skyhook Retractor is to be used according to the instructions for use. All personnel who handle Rultract® device must read these instructions prior to use of the instrument.

DEVICE DESCRIPTION
The Rultract® Skyhook Retractor is a manual surgical instrument system intended for use in surgery under sterile conditions. The Rultract® Skyhook Retractor System is designed as an omni-positioning retractor instrument to elevate, position, and stabilize surgical sites and tissue, and provide optimal surgical exposure and stability. The wide selection of base (table) arms and clamps, cross-member components, and propriety Rultract Skyhook Retractor assembly, make the Rultract product line suitable for any surgical specialty and application.

INTENDED USE
The Rultract® Skyhook Retractor assembly is a manual surgical instrument intended for use in surgery to facilitate access to surgical sites under sterile conditions by the direction of the surgeon.

CONTRAINDICATIONS
There are no known contraindications to Rultract® Skyhook Retractors.

European Authorized Representative
Medimark® Europe Sarl
11 rue Emile Zola - 38033 Grenoble Cedex 2 - France

Pemco Inc. 5663 Brecksville Rd.
Cleveland, Ohio 44131 U.S.A.

Rultract IFU 2008 (Rev. I) EN
**PRECAUTIONS INDEX**

**CAUTION:** Check and tighten all fasteners on the Ratchet/Rake Assembly. Failure to do so may result in components to loosen or disassemble during use (see p. 05).

**CAUTION:** Do not remove retaining Roll Pins *(4100P-18) and ***(4100P-16), (see p. 05).

**CAUTION:** Hand tighten Lock Knob and Spool Cap Nut securely (see p. 03).

**CAUTION:** Lock Knob MUST be inserted in a detent for secure placement of accessories (see p. 08, 20, 21 & 22).

**CAUTION:** All Lock Knobs on Tube Assembly MUST be aligned with a detent and securely tightened in closed position (see p. 23).

**CAUTION:** Improper placement of clamp on table rail over rail mounting bolt will cause misalignment of jaws and prevent secure attachment to table (see p. 12).

**CAUTION:** Disassemble unit prior to cleaning. The spool cap nut must be removed to separate the spool, spool cap, crank handle assembly and gearbox assembly (see page 33 & 34). *It is not necessary to remove fasteners or roll pins for proper cleaning and sterilization.* Further disassembly may void warranty (see p. 31).

**CAUTION:** Always allow rake plate to hang freely when winding Cable. The weight of Rake Plate allows for proper alignment of Cable on Spool. Failure to allow the Rake Plate to hang freely may cause the Cable to kink during winding. Leave approximately one to two inches of Cable exposed to prevent flexing of Cable on Cable Guide at insertion site (see p. 30).

**CAUTION:** Always insert spool cap pin into the groove of the gearbox. Failure to do so may result in disassembly or damage to the unit (see p. 26, 30 & 33).

**CAUTION:** Always stabilize the single rake by hand to elevate and expose operative site. Failure to do so may result in rake slipping (see p. 07).

**CAUTION:** The Dull Tip Sternal Rake Plate is available as an accessory. The exact physiology of the sternum cannot be determined until the chest is opened. Therefore, the requesting institution assumes responsibility of having a Sharp Tip Sternal Rake Plate Assembly available at all times (see p. 06).

**WARNINGS INDEX**

**WARNING:** Cables worn or damaged through mishandling must be replaced with a new Rultract® Cable. Do not attempt to repair, cut, alter or modify the Cable in any way. Cutting and reattaching the Cable will cause it to weaken and fray. This will result in failure during use (see p. 25 & 30).

**WARNING:** Always wear eye protection when removing cable (see p. 27).

**WARNING:** Removal of retaining screw(s) *(4110-P12) will cause device to come apart. This will result in failure during use (see p. 09, 12 & 32).

**REPAIR SERVICE**

Rultract, Inc. is the ONLY authorized service center in the U.S.A.

When your Rultract® instrument needs repair or service, contact Rultract Inc. or Rultract® distributor for the location of an authorized service center. All instruments must be decontaminated before being returned for service. Repair charges will apply to instruments repaired outside the warranty. **Recommended Factory Service Every 12-18 Months.**

**REPLACEMENT**

Rultract recommends replacement of your Rultract Retractor after seven years, depending on usage, when properly maintained.

**WARNING:** Any modification or alteration to a Rultract® product by user will void all warranties and release Rultract® from any liability.
RATCHET/RAKE ASSEMBLY, 4100-1MR-6, is a unique retractor to lift an incision site. The ratchet portion of the Rultract® Retractor operates as a winch. When lifting, tension generated on the Cable is transferred to the self-locking Gearbox. The ratcheting system (Fig. 01) gently and evenly elevates the sternum at approximate increments of 1 mm. per click and locks into place. Rake Plate and Rakes pivot independently to adapt to the configuration of the sternum.

**Attaching Ratchet To Top Post**
Back out (open) the non-removable Lock Knob until it stops (Fig. 02). The Crank Handle may be placed either to the right or left of the surgeon depending on preference. The Top Post has alignment marks and detents on the squared section for securing the Gearbox to the post. Slide the Ratchet onto Top Post to desired position between alignment marks. Placement of the Gearbox between alignment marks locates the Lock Knob directly over detent for proper tightening (Fig. 04). Tip of Lock Knob must completely insert into detent of Top Post to assure proper seating. Note opened and closed position of Lock Knob (Fig. 05 & 06). **CAUTION:** Hand tighten Lock Knob and Spool Cap Nut securely (Fig. 02).

**Release or Reverse Ratchet**
To release or reverse the Ratchet, firmly grasp Crank Handle and turn slightly (approximately 1 mm.) in the direction it will move. While maintaining tension on the crank handle, simultaneously shift Ratchet Lever COMPLETELY in the opposite direction to slowly lower site (Fig. 03).

**Important:** See page 35
Suggestions for Application and Removal of Rultract® Sternotomy Rakes

01. Gearbox should be positioned and secured in place at center of Top Post for average size patient.
02. Position Rakes at lower manubrium and lower sternum.
03. Place flat surface of the Rake flush against the sternal edge for secure grab.
The Ratchet mechanism will retract the operative site at approximately 1 mm. per click and lock into place after each click. Retract sternum slowly as dissection progresses medially. Slowly elevate throughout procedure as needed for exposure. To release or reverse the ratchet, firmly grasp Crank Handle and turn slightly (approximately 1 mm.) in the direction it will move. While maintaining tension on the Crank Handle, simultaneously shift ratchet lever COMPLETELY in the opposite direction to slowly lower site.

From the Department of Thoracic and Cardiovascular Surgery,
St. Vincent Charity Hospital and Health Center, East 22nd Street, Cleveland, OH 44115

Rultract Inc. 5663 Brecksville Rd. Cleveland, Ohio 44131 U.S.A.
Email: rultract@aol.com Website: www.rultract.net
RATCHET/RAKE FASTENERS: CHECK FOR TIGHTNESS PRIOR TO STERILIZATION

** 4 pcs    4100-33    Rake Clamp Screw to mount Rake Clamps to Rake Plate.
** 2 pcs    4100P-05    Cover Plate Screw to retain the Cover Plate on the Gearbox.
** 1 pc     4100-15    Spool Cap Nut to retain Spool Cap Assembly.
** 1 pc     4100P-11    Cable Access Plate Screw to retain Cable Access Plate.
** 1 pc     4100-03A    Cable Set Screw to retain Cable in hub.

The following two items should not be removed. If these fasteners are removed a bolt retaining compound must be reapplied.
** 1 pc     4100-18    Crank Handle Screw to mount Crank Handle to Crank Arm.
** 1 pc     4100P-08    Crank Arm Screw to mount Crank Arm to Ratchet Shaft.

CAUTION: ** Check and tighten all fasteners on the Ratchet/Rake Assembly.
Failure to do so may result in components to loosen or disassemble during use.
CAUTION: ** Do not remove retaining Roll Pins *(4100P-18) and ***(4100P-16).

---

RULTRACT® INSTRUCTIONS FOR USE RATCHET/RAKE ASSEMBLY

Rultract Inc. 5663 Brecksville Rd. Cleveland, Ohio 44131 U.S.A.
Email: rultract@aol.com Website: www.rultract.net

Page 05 Rultract IFU 2008 (Rev. I) EN
ACCESSORIES:

SINGLE RAKE: Each Ratchet/Rake Assembly is sold with Sharp Tip Sternal Rakes. The supplied Sharp Tip Sternal Rakes are designed for use on all patients. To secure elevation of the sternum without slipping, the flat surface of rake should be flush against sternal edge. While retracting slowly, the rake tips penetrate the sternum.

CAUTION: The supplied Sharp Tip Sternal Rakes on the Rultract® IMA retractor are designed for use on all patients. To secure elevation of the sternum without slipping, the flat surface of rake should be flush against sternal edge. While retracting slowly, the rake tips penetrate the sternum.

DULL TIP RAKE PLATE: The Dull Tip Sternal Rake Plate Assembly is available as an accessory. The exact physiology of the sternum cannot be determined until the chest is opened. Therefore, the requesting institution assumes responsibility of having a Sharp Tip Sternal Rake Plate Assembly available at all times.

Comparison: Sharp Tip Rake vs. Dull Tip Rake

Each Ratchet/Rake Assembly is sold with Sharp Tip Sternal Rakes.

The supplied Sharp Tip Sternal Rakes on the Rultract® IMA retractor are designed for use on all patients. To secure elevation of the sternum without slipping, the flat surface of rake should be flush against sternal edge. While retracting slowly, the rake tips penetrate the sternum.

CAUTION: The Dull Tip Sternal Rake Plate is available as an accessory. The exact physiology of the sternum cannot be determined until the chest is opened. Therefore, the requesting institution assumes responsibility of having a Sharp Tip Sternal Rake Plate Assembly available at all times.
**Single Rake Use: Xiphoid Entry**

Attach Extender Bar to end of Top Post and mount Ratchet Assembly. Remove Sternal Rake Plate Assembly from Snap Clip and replace with Xiphoid Rake (Fig. 01).

After dissection is started position rake under xiphoid process (Fig. 02). Stabilize rake by hand (Fig. 03). SLOWLY elevate to insure proper placement. The ratchet mechanism will retract the operative site at approximately 1 mm. per click and lock into place after each click. **Slowly elevate throughout the procedure as needed for exposure. Caution: Always stabilize the single rake by hand to elevate and expose operative site. Failure to do so may result in rake slipping.**

---

**REDO HEART SURGERY**

For open heart reoperations, the incision is longer than usual at the distal end. Therefore, dissection is started under the xiphoid process. When a 1” to 1 ½” dissection is achieved, a wide blade attached to the Rultract® Retractor is inserted and the chest retracted, creating a tunnel under the sternum towards the neck. The dissection is made with a Bovie extender blade along with a hard plastic suction tip which is used to push the heart down from the chest wall. After the tunnel is complete, the wires are cut and removed. A sternotomy is then performed with a sternal saw.

Robert W. Stewart M.D.
Cleveland Clinic, Cleveland, Ohio

---

**4100-39S: EXTENDER BAR with CROSS SQUARE (see p. 20)**

**Horizontal Position Into Hub:** Extender Bar attached to Top Post positions ratchet over xiphoid area for direct upward lift of incision site (Fig. 04).

**Horizontal Position Thru Cross Square for Right Angle Extension:**

*With Armboard in place* Cross Square feature provides proper placement of ratchet to chest wall by mounting Rultract® System above or below the armboard (Fig. 05 & 06).

---

**Rultract Inc. 5663 Brecksville Rd. Cleveland, Ohio 44131 U.S.A.**

Email: rultract@aol.com Website: www.rultract.net
**Right Angle Extender Bar and Short Top Post for Lateral Retraction**

Attach Right Angle Extender Bar with Lateral Guide to Short Top Post and mount ratchet assembly. Remove Sternal Rake Plate from Snap Clip and replace with single rake (Fig. 01).

**Fig. 01**

- **Lateral Guide**
- **Simulation:** Direction of pull with Lateral Guide

To properly lock a Right Angle Extender Bar in the selected position the tip of the Lock Knob must enter the detent as you tighten securely (See page 20).

**CAUTION: LOCK KNOB MUST BE INSERTED IN A DETENT FOR SECURE PLACEMENT OF ACCESSORIES.**

---

**Rultract® Duhay Combination Clamp System**

**4100-40 Duhay Combination Clamp System**

Includes the following:

- #1 1pc. 4100-IMR-6  Ratchet/Rake Assembly with Snap Clip.
- #2 1pc. 4100-40AS  Spline Short Top Post.
- #3 1pc. 4100-40B  Right Angle Extender Bar with Lateral Guide.
- #4 1pc. 4100-32CS  Spline Tip Bottom Post w/collar (square base).
- #5 1pc. 4110-S  Square Base Combination Clamp.
- #6 1pc. 4100-60P-04  Pediatric rake, Single prong, blunt tip, 1/8" thick x 1/2" wide w/ radius end.
### CLAMPS: DOUBLE BEND POST/CLAMP

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>4150</td>
<td>Square Tip, Double Bend Post/Clamp, Scrub Applied - 19&quot; long</td>
</tr>
<tr>
<td>4150S</td>
<td>Spline Tip, Double Bend Post/Clamp Scrub Applied - 19&quot; long</td>
</tr>
<tr>
<td>4160</td>
<td>Square Tip, Double Bend Post/Clamp, Circulator Applied - 20&quot; long</td>
</tr>
<tr>
<td>4160S</td>
<td>Spline Tip, Double Bend Post/Clamp, Circulator Applied - 20&quot; long</td>
</tr>
</tbody>
</table>

### SQUARE TIP 90° Angle

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>4150</td>
<td>Scrub Applied</td>
</tr>
<tr>
<td>4160</td>
<td>Circulator Applied</td>
</tr>
</tbody>
</table>

**Cleaning: Clamp**

- Do not disassemble for cleaning.
- Do not remove retaining screw(s).
- Do not open or close handle(s) completely.
- Jaws should be partially opened.
- Jaws and handles should have free movement.

### SPLINE TIP 18° Increments

- Square Tip
- Spline Tip

### CLAMPS: COMBINATION CLAMP WITH REMOVEABLE POST

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>4110</td>
<td>Round Base Combination Clamp</td>
</tr>
<tr>
<td>4110S</td>
<td>Square Base Combination Clamp</td>
</tr>
</tbody>
</table>

**NOTE:** The difference in appearance and function of the 4110 Clamp is the internal round base or square base. See Below.

### 4110 Round Base

**WARNING:** Removal of retaining screw(s) **(4110P-12)** will cause device to come apart. This will result in failure during use.

**Retaining Screw locations**

### 4110S Square Base

**WARNING:** Removal of retaining screw(s) **(4110P-12)** will cause device to come apart. This will result in failure during use.

**Retaining Screw locations**

---

Rultract Inc. 5663 Brecksville Rd. Cleveland, Ohio 44131 U.S.A.  
Email: rultract@aol.com  Website: www.rultract.net
FUNCTION OF CLAMP JAW

1. Each table clamp attaches to the operating table in a similar manner.
2. The patented shape of the jaw allows the clamp to attach to different size rails, with or without a drape.
3. Each clamp has a handle assembly, which is used to tighten (close) or loosen (open) the clamp jaws. Turning the handle clockwise tightens jaws. Turning the handle counter clockwise loosens jaws.

   Note: The combination clamp may be inverted. The locking rotation is still clockwise, though it may appear to be counter clockwise (Fig. 06).

4. Most operating tables have rail mounting bolts which attach the rail to the table. The clamp jaws have a centrally located notch to allow for positioning over a rail mounting bolt (Fig. 01 and 02).

ATTACHING FIXED POST/CLAMP and COMBINATION CLAMP TO OPERATING TABLE

   For Midsternotomy: Attach clamp to table rail approximately two inches below patient’s axilla on the side to be dissected. Clamp position may change or be adjusted according to age and size of patient or physician’s technique or preference.

1. Open clamp jaws completely by turning the cross handle counter clockwise. Hold clamp jaws with one hand and post with the other. Check for free movement of jaws by squeezing together then releasing.
2. Before attaching clamp to table rail, check for possible obstruction.
3. Hold clamp by the upper and lower jaws with one hand and slightly tilt upper jaw inward (toward table). Place upper jaw over the rail, then pivot lower jaw inward (toward the table). Both jaws should be in line with table rail.
4. Squeeze jaws together to assure there is no obstruction between jaws and rail. While holding jaws closed, securely tighten with cross handle (Fig. 03, 04, & 05).
5. When pulling on the post or body of the clamp, there should be no movement when applied properly. If clamp has movement, check for obstruction between jaws and table rail.

REMOVE SYSTEM FROM TABLE

1. After rake(s) are removed from patient, wind cable upward leaving approximately two inches exposed.
2. Remove all accessories from top post.
3. Remove top post from post/clamp.
4. Place one hand around clamp jaws to hold together during removal. Loosen cross handle by turning counter-clockwise until handle stops. A slight wiggle of clamp will release the clamping pressure which allows spring loaded jaws to separate.
**Demonstration: Attaching Clamp to rail**

<table>
<thead>
<tr>
<th>Scrub Applied</th>
<th>Circulator Applied</th>
<th>Demonstration:</th>
</tr>
</thead>
<tbody>
<tr>
<td>4150 or 4150S</td>
<td>4160 or 4160S</td>
<td>Attaching Clamp to rail over drape.</td>
</tr>
</tbody>
</table>

**Note: If Clamp still has movement after tightening**

1. Check for obstruction(s) around the jaws. (Rail spacers bolts, padding, drapes, arterial lines, etc.) It may also be caused by jaw(s) of the clamp being out of alignment. This prevents full contact of clamp jaw on the table rail.

2. Clamp may appear to have some movement but is tight on the table rail. This movement may be caused by a loose table rail mounting. To remedy this, either have the bed rail tightened or return the Post/Clamp to Rultract® for re-alignment.

3. The original Post/Clamps do not have notches along flat surface of jaw. Notches will be added when returned for factory service (Fig. 01).

**Combination Clamp**

<table>
<thead>
<tr>
<th>Fig. 06</th>
</tr>
</thead>
<tbody>
<tr>
<td>4110 or 4110S</td>
</tr>
<tr>
<td>Scrub Applied</td>
</tr>
</tbody>
</table>

**Wing Handle:** For proper locking, post must be inserted flush with bottom of clamp or lower. Turn wing handle clockwise to tighten securely. This will compress the clamp body around the post.

**Combination Clamp Features:** (Fig. 06)

1. Approximately 2 inches in height is gained when a combination clamp is inverted.

2. The Combination Clamp can be applied by scrub or circulator.

3. The Combination Clamp can be attached directly to the table rail or over the drape.
CAUTION:
Improper placement of clamp on table rail over rail mounting bolt will cause misalignment of jaws and prevent secure attachment to table (see page 11).

WARNING:
Removal of retaining screw(s) (4110P-12) will cause device to come apart. This will result in failure during use.

<table>
<thead>
<tr>
<th>4150</th>
<th>Square Tip Double Bend Post/Clamp (scrub applied)</th>
</tr>
</thead>
<tbody>
<tr>
<td>4150S</td>
<td>Spline Tip Double Bend Post/Clamp (scrub applied)</td>
</tr>
</tbody>
</table>

CLAMP SPECIFICATIONS:

4110 and 4110S Combination Clamp

4160 Square Tip Double Bend Post / Clamp (circulator applied)

4160S Spline Tip Double Bend Post/Clamp (circulator applied)

Rultract Inc. 5663 Brecksville Rd. Cleveland, Ohio 44131 U.S.A.
Email: rultract@aol.com Website: www.rultract.net
**TOP POSTS: Square and Spline inserts**

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>4100-32A</td>
<td>Square Top Post - standard length</td>
<td>9 ½&quot; x 18&quot; long (square insert)</td>
</tr>
<tr>
<td>4100-32AL</td>
<td>Square Top Post - extended length</td>
<td>9 ½&quot; x 22&quot; long (square insert)</td>
</tr>
<tr>
<td>4100-32AS</td>
<td>Spline Top Post - standard length</td>
<td>9 ½&quot; x 19&quot; long (spline insert)</td>
</tr>
<tr>
<td>4100-32ALS</td>
<td>Spline Top Post - extended length</td>
<td>9 ½&quot; x 23&quot; long (spline insert)</td>
</tr>
</tbody>
</table>

**ONE PIECE POSTS: Round Base**

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>4100-08</td>
<td>One piece post - 9 ½&quot; x 30&quot; long</td>
</tr>
<tr>
<td>4100-08R</td>
<td>One piece post with Rotating Square Bar - 12 ½&quot; x 32&quot; long</td>
</tr>
</tbody>
</table>

**TILTING TOP POSTS: Square and Spline inserts**

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>4100-32AT</td>
<td>Square Tilting Top Post - 12 ½&quot; x 20&quot; long</td>
</tr>
<tr>
<td>4100-32AST</td>
<td>Spline Tilting Top Post - 12 ½&quot; x 21&quot; long</td>
</tr>
</tbody>
</table>

**Rultract Inc.** 5663 Brecksville Rd.  Cleveland, Ohio  44131  U.S.A.

Email: rultract@aol.com  Website: www.rultract.net
**SQUARE TOP POSTS: 4100-32A and 4100-32AL**

A square insert top post can only be used with a square tip post/clamp or bottom post. Once the post/clamp or bottom post has been securely fastened to the operating table, hold the top post vertically with the top perpendicular to the operating table. Place the sleeved end of the top post over the square tip of the connecting post and allow the top post to slide downward until the squares mate. A slight rotation of the top post may be needed to achieve proper seating. The squared post system angles at 90 degree increments. To change position of the top post, grasp the sleeve and the squared top end near the bend. Lifting upward approximately one inch will disengage the squared sections and allow the top post to angle in either direction to a 90 degree position. To reconnect squared sections, lower top post until it stops. A slight rotation of the top post may be needed to achieve proper seating. When the top post is properly seated it will not rotate.

---

**Square Top Post Connects to: Options**

<table>
<thead>
<tr>
<th>4150</th>
<th>4160</th>
<th>4100-28C</th>
<th>4100-32C</th>
</tr>
</thead>
</table>

**Description: Post/Clamps and Bottom Posts**

| 4150 | Square Tip, Double Bend Post/Clamp Scrub Applied. |
| 4160 | Square Tip, Double Bend Post/Clamp Circulator Applied. |
| 4100-28C | Square Tip Double Bend Bottom Post, (square base). |
| 4100-32C | Square Tip Bottom Post with collar, (round base). |
**SPLINE TOP POST: 4100-32AS and 4100-32ALS**

A spline insert top post can only be used with a spline tip post/clamp or bottom post. Once the post/clamp or bottom post has been securely fastened to the operating table, hold the top post vertically with the top perpendicular to the operating table. Place the sleeved end of the top post over the spline tip of the connecting post and allow the top post to slide downward until the splines mate. A slight rotation of the top post may be needed to achieve proper seating. The spline post system angles at 18 degree increments. To change position of the top post, grasp the sleeve and the squared top end near the bend. Lifting upward approximately one inch will disengage the spline sections and allow the top post to angle in either direction at 18 degree increments. To reconnect spline sections lower top post until it stops. A slight rotation of the top post may be needed to achieve proper seating. When the top post is properly seated it will not rotate.
**SQUARE TILTING TOP POST: 4100-32AT**

A square insert top post can only be used with a square tip post/clamp or bottom post. Once the post/clamp or bottom post has been securely fastened to the operating table, hold the top post vertically with the top perpendicular to the operating table. Place the sleeved end of the top post over the square tip of connecting post and allow the top post to slide downward until the squared sections mate. A slight rotation of the top post may be needed to achieve proper seating. The squared post system angles at 90 degree increments. To change position of the top post, grasp the sleeve and the squared top near the bend. Lifting upward approximately one inch will disengage the squared sections and allows the top post to angle in either direction at 90 degrees. To reconnect squared sections, lower top post until it stops. A slight rotation of the top post may be needed to achieve proper seating. When the top post is properly seated it will not rotate.

**Guide Marks:**

To obtain true vertical position, guide marks on both upper and lower sections of post must be aligned.

**Tilt Post:**

Top post properly seated can now be tilted to the desired position. While holding the squared top section, loosen the attached tilting knob counter clockwise until it stops. This will separate the spring loaded sections which allows the post to tilt. When the desired position is obtained, tighten the knob by turning clockwise. This function allows for various height and lateral retraction.

**Rotate Square Section:**

The square top section rotates 360 degrees. To rotate, loosen the attached rotating knob by turning counter clockwise until it stops. The toothed sections are spring loaded to help separate the two halves. Once separated the squared top section can be rotated freely. When the desired position is obtained, tighten the rotating knob by turning clockwise. When tightened, the teeth mate and the unit is secure. This function allows the user to adjust the lift angle to a lateral position between the ratchet and the incision site.

**Cleaning:**

- Do not disassemble Tilting Post for cleaning.
- Do not remove retaining screws.
- Do not open or close knobs completely.
- Loosen knobs for partial separation.
- Sections and knobs should have free movement.
A spline insert top post can only be used with a spline tip post/clamp or bottom post. Once the post/clamp or bottom post has been securely fastened to the operating table, hold the top post vertically with the post perpendicular to the operating table. Place the sleeved end of the top post over the spline tip of connecting post and allow the top post to slide downward until the spline sections mate. A slight rotation of the top post may be needed for proper seating. The spline post system angles at 18 degree increments. To change position of the top post, grasp the sleeve and the squared top section near the bend. Lifting upward approximately one inch will disengage the spline sections and allows the top post to angle in either direction at 18 degree increments. To reconnect spline sections lower top post until it stops. A slight rotation of the top post may be needed to achieve proper seating. When the top post is properly seated it will not rotate.

**Guide Marks:**

To obtain true vertical position, guide* marks on both upper and lower sections of post must be aligned.

**Tilt Post:**
Top post properly seated can now be tilted to the desired position. While holding the squared top section, loosen the attached tilting knob** counter clockwise until it stops. This will separate the spring loaded sections which allows the post to tilt. When the desired position is obtained, tighten the knob by turning clockwise. This function allows for various height and lateral retraction.

**Rotate Square Section:**
The square top section rotates 360 degrees. To rotate, loosen the attached rotating knob*** by turning counter clockwise until it stops. The toothed sections are spring loaded to help separate the two halves. Once separated the square top section can be rotated freely. When the desired position is obtained, tighten the rotating knob by turning clockwise. When tightened, the teeth mate and the unit is secure. This function allows the user to adjust the lift angle to a lateral position between the ratchet and the incision site.

**Cleaning:**
- Do not disassemble Tilting Post for cleaning.
- Do not remove retaining screws.
- Do not open or close knobs completely.
- Loosen knobs for partial separation.
- Sections and knobs should have free movement.

---

**SPLINE SET: ANGLE AT 18 DEGREE INCREMENTS**

**SPLINE TILTING TOP POST: 4100-32AST**

---

**Guide Marks:**

To obtain true vertical position, guide* marks on both upper and lower sections of post must be aligned.

**Tilt Post:**
Top post properly seated can now be tilted to the desired position. While holding the squared top section, loosen the attached tilting knob** counter clockwise until it stops. This will separate the spring loaded sections which allows the post to tilt. When the desired position is obtained, tighten the knob by turning clockwise. This function allows for various height and lateral retraction.

**Rotate Square Section:**
The square top section rotates 360 degrees. To rotate, loosen the attached rotating knob*** by turning counter clockwise until it stops. The toothed sections are spring loaded to help separate the two halves. Once separated the square top section can be rotated freely. When the desired position is obtained, tighten the rotating knob by turning clockwise. When tightened, the teeth mate and the unit is secure. This function allows the user to adjust the lift angle to a lateral position between the ratchet and the incision site.

**Cleaning:**
- Do not disassemble Tilting Post for cleaning.
- Do not remove retaining screws.
- Do not open or close knobs completely.
- Loosen knobs for partial separation.
- Sections and knobs should have free movement.

---

**SPLINE TILTING TOP POST Connects to: Options**

<table>
<thead>
<tr>
<th>Option</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>4150S</td>
<td>Spline Tip, Double Bend Post/Clamp, Scrub Applied</td>
</tr>
<tr>
<td>4160S</td>
<td>Spline Tip, Double Bend Post/Clamp, Circulator Applied</td>
</tr>
<tr>
<td>4100-28CS</td>
<td>Spline Tip Double Bend Bottom Post (square base)</td>
</tr>
<tr>
<td>4100-32CS</td>
<td>Spline Tip Bottom Post w/collar (square base)</td>
</tr>
</tbody>
</table>

---

**Cleaning:**
- Do not disassemble Tilting Post for cleaning.
- Do not remove retaining screws.
- Do not open or close knobs completely.
- Loosen knobs for partial separation.
- Sections and knobs should have free movement.

---

**Rultract Inc.** 5663 Brecksville Rd.  Cleveland, Ohio 44131 U.S.A.  
Email: rultract@aol.com  Website: www.rultract.net  
Rultract IFU 2008 (Rev. I) EN  
Page 17
### One Piece Post

Either post can be used with a Rultract® round base Combination Clamp. The post is inserted into the clamp to desired height. Tighten securely. Drape per OR protocol.

### One Piece Post with Rotating Squared Top Section

The squared top section rotates 360 degrees. To rotate, loosen the attached rotating knob** by turning counter clockwise until it stops. The toothed sections are spring loaded to help separate the two halves. Once separated the squared top section can be rotated freely. When the desired position is obtained, tighten the rotating knob by turning clockwise. When tightened, the teeth mate and the unit is secure. This function allows the user to adjust the lift angle to a lateral position between the ratchet and the incision site.
### RULTRACT® SQUARE AND SPLINE TIP STRAIGHT BOTTOM POST

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Connects to</th>
</tr>
</thead>
<tbody>
<tr>
<td>4100-32C</td>
<td>Square Tip Bottom Post With Collar (round base) 5/8&quot; Dia. x 20&quot; long</td>
<td>4100-32A, 4100-32AL, 4100-32AT, 4100-40A</td>
</tr>
<tr>
<td>4100-32CS</td>
<td>Spline Tip Bottom Post With Collar (square base) 5/8&quot; Dia. x 20&quot; long</td>
<td>4100-32AS, 4100-32ALS, 4100-32AST, 4100-40AS</td>
</tr>
</tbody>
</table>

Post is used with a Rultract® round base combination clamp. For proper locking, post must be inserted flush with bottom of clamp or lower. Tighten securely. Drape per OR protocol.

**Stop Collar**

### RULTRACT® SQUARE AND SPLINE TIP DOUBLE BEND BOTTOM POST

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Connects to</th>
</tr>
</thead>
<tbody>
<tr>
<td>4100-28C</td>
<td>Square Tip Double Bend Bottom Post (square base) 5/8&quot; Dia. x 18&quot; long</td>
<td>4100-32A, 4100-32AL, 4100-32AT, 4100-40A</td>
</tr>
<tr>
<td>4100-28CS</td>
<td>Spline Tip Double Bend Bottom Post (square base) 5/8&quot; Dia. x 18&quot; long</td>
<td>4100-32AS, 4100-32ALS, 4100-32AST, 4100-40AS</td>
</tr>
</tbody>
</table>

Post is used with a Rultract® square base combination clamp. Lower post to stop collar. Tighten securely. Drape per OR protocol.

**Flat on stop collar**

### RULTRACT® INSTRUCTIONS FOR USE

Rultract Inc. 5663 Brecksville Rd. Cleveland, Ohio 44131 U.S.A.
Email: rultract@aol.com Website: www.rultract.net

Rultract IFU 2008 (Rev. I) EN
Page 19
**LOCK KNOB INSTRUCTIONS:**

Lock Knob components consist of: Gearbox, Extender Bars and Coupler Tube. The nonremovable Lock Knob is used to tighten components securely on the Rultract® Systems. The Lock Knob (Fig. 01) is threaded with a knurled surface for hand tightening. The tip of the knob is designed to fit into a detent of the square bar. The Lock Knob is retained with roll pins (see p. 05).

Back out (open) the nonremovable Lock Knob until it stops (Fig. 02). Slide the component onto square bar to desired location. The Lock Knob is used to secure component. To properly secure, tip of Lock Knob must completely enter the detent as you tighten. Note closed position of Lock Knob when attached to bar (Fig. 03).

---

### EXTENDER BAR: #4100-39S

To properly lock an Extender Bar in the selected position the tip of the Lock Knob must enter the detent as you tighten securely. Note Lock Knob opened (Fig. 02) and Lock Knob closed (Fig. 03).

**Fig. 04: Horizontal Position Into Hub**

Back out nonremovable Lock Knob until it stops. With Lock Knob in vertical position slide hub onto post until it stops. Hand tighten knob securely.

**Fig. 05 & 06: Horizontal Position Thru Cross Square for Right Angle Extension**

Back out nonremovable Lock Knob until it stops. With Lock Knob in vertical position slide cross square onto post to desired location over a detent. Hand tighten knob securely. See Extender Bar End View Over Detent.

**CAUTION:** Lock Knob must be inserted in a detent for secure placement of accessories.

---

*Fig. 01*  
Tip  
Detent  

*Fig. 02*  
Opened without Bar  

*Fig. 03*  
Closed without Bar  
Closed on Bar

---

*Fig. 04*  
Horizontal Position Into Hub  
One Extender Bar  
Attached to Top Post

---

*Fig. 05*  
Horizontal Position Thru Cross Square for Right Angle Extension

---

*Fig. 06*  
Extender Bar End View  
Over Detent
**ROTATING EXTENDER BAR: #4100-39TS**

The squared section of this bar rotates 360 degrees with positive locking every 12 degrees. To rotate, **loosen the attached Rotating Knob** by turning counter clockwise **until it stops**. The toothed sections are spring loaded to help separate the two halves. Once separated the squared section can be rotated freely. When the desired position is obtained, tighten the knob by turning clockwise. When tightened, the teeth mate and the unit is secure.

**(Fig. 01) Rotating Vertical Position Thru Cross Square**
Back out **nonremovable Lock Knob** until it stops. With Lock Knob at side position slide cross square onto post to desired location **over a detent**. Hand tighten knob securely.

**(Fig 02) Right Angle Horizontal Position Into Hub**
Back out **nonremovable Lock Knob** until it stops. With Lock Knob in vertical position slide hub onto post until it stops. Hand tighten knob securely.

**(Fig 03) Horizontal Position Thru Cross Square**
Back out **nonremovable Lock Knob** until it stops. With Lock Knob in vertical position slide cross square onto post to desired location **over a detent**. Hand tighten knob securely.

**CAUTION:** Lock Knob **must** be inserted in a detent for secure placement of accessories.

---

*Fig. 01* Rotating Vertical Position Thru Cross Square

**Gain two inches in height**

- Rotating Knob
- 2" Rise
- Inverted Position
- 9" Inches from cross square to end of extender
- Detent
- Lock Knob

---

*Fig. 02* Right Angle Horizontal Position Into Hub

- Hub
- Shown Rotated

---

*Fig. 03* Horizontal Position Thru Cross Square

- Right Side Extension
- Left Side Extension
- Over Detent
RISER EXTENDER BAR: #4100-39R

(Fig. 01) **Vertical Position Thru Hub**
Back out nonremovable Lock Knob until it stops. With Lock Knob in vertical position slide hub onto post to desired location over a detent. Hand tighten knob securely.

(Fig. 02) **Right Angle Vertical Position Thru Cross Square**
Back out nonremovable Lock Knob until it stops. With Lock Knob in vertical position slide cross square onto post to desired location over a detent. Hand tighten knob securely.

(Fig. 03) **Horizontal Position Thru Hub**
Back out nonremovable Lock Knob until it stops. With Lock Knob in the horizontal position slide hub onto post to desired location over a detent. Hand tighten knob securely.

**CAUTION:** Lock Knob must be inserted in a detent for secure placement of accessories.

---

**Fig. 01 Vertical Position Thru Hub**
Inverted Position

10 ½” Inches from cross square to end of extender

Lock Knob Over Detent

Cross Square

4” Rise

When aligned, a detent can be seen through the cross square of hub.

---

**Fig. 02 Right Angle Vertical Position Thru Cross Square**

When aligned, detent can be seen through the end. Hand tighten knob securely.

---

**Fig. 03 Horizontal Position Thru Hub**

Left Side Extension

Right Side Extension

---

*Rultract Inc.* 5663 Brecksville Rd.  Cleveland, Ohio  44131  U.S.A.

Email: rultract@aol.com  Website: www.rultract.net
The Rultract® Coupler Tube Assembly is used to connect or couple two Rultract® single side systems. This provides stability to the lifting site. The coupler center bar will accommodate the Rultract® ratchet/rake assembly and extender bar. With the two single sides locked together, multiple ratchets and/or extender bars can be placed across the assembly to provide various lift angles.

---

**Caution:** All Lock Knobs on Tube Assembly MUST be aligned with a detent and securely tightened in closed position.

---

Open Lock Knobs on both Tubes. Slide one end of Bar into a Tube to the first alignment mark. This will line up the Lock Knob with detent. Hand tighten Lock Knob securely.

---

Attach Ratchet/Rake or Extender Bar to Top Post and/or Bar. Slide Tube with Bar and accessories to one Top Post. Lock Knob must line up with a detent. Hand tighten Lock Knob securely.

---

Slide second Tube over second Top Post. Align Bar with Top Post squared section. Slide Tube over Bar to first alignment mark and hand tighten Lock Knob. Position second Tube so the end lines up with an alignment mark on the Top Post. The Lock Knob must be over a detent.

---

**Demonstration:** Extender Bar

---

Rultract Inc. 5663 Brecksville Rd. Cleveland, Ohio 44131 U.S.A.
Email: rultract@aol.com Website: www.rultract.net
Listed Below: Which Posts and Clamps will combine for Coupler

### 4100-59-11 Coupler Assembly (includes two Tube Assemblies and one Bar)

<table>
<thead>
<tr>
<th>Coupler Part Number</th>
<th>Rultract Post Used</th>
<th>Clamp Used</th>
<th>Space Between Top Posts</th>
<th>Bar Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>4100-59-11</td>
<td>4100-32A</td>
<td>4150</td>
<td>13&quot;</td>
<td>11 3/8&quot;</td>
</tr>
<tr>
<td>4100-59-11</td>
<td>4100-32AL</td>
<td>4150</td>
<td>13&quot;</td>
<td>11 3/8&quot;</td>
</tr>
<tr>
<td>4100-59-11</td>
<td>4100-32A</td>
<td>4160</td>
<td>12&quot;</td>
<td>11 3/8&quot;</td>
</tr>
<tr>
<td>4100-59-11</td>
<td>4100-32AL</td>
<td>4160</td>
<td>12&quot;</td>
<td>11 3/8&quot;</td>
</tr>
<tr>
<td>4100-59-11</td>
<td>4100-32AS</td>
<td>4150S</td>
<td>13&quot;</td>
<td>11 3/8&quot;</td>
</tr>
<tr>
<td>4100-59-11</td>
<td>4100-32ALS</td>
<td>4150S</td>
<td>13&quot;</td>
<td>11 3/8&quot;</td>
</tr>
<tr>
<td>4100-59-11</td>
<td>4100-32A</td>
<td>4110 w/ 4100-32C</td>
<td>13&quot;</td>
<td>11 3/8&quot;</td>
</tr>
<tr>
<td>4100-59-11</td>
<td>4100-32AL</td>
<td>4110 w/ 4100-32C</td>
<td>13&quot;</td>
<td>11 3/8&quot;</td>
</tr>
<tr>
<td>4100-59-11</td>
<td>4100-32AS</td>
<td>4110S w/4100-32CS</td>
<td>13&quot;</td>
<td>11 3/8&quot;</td>
</tr>
<tr>
<td>4100-59-11</td>
<td>4100-32ALS</td>
<td>4110S w/4100-32CS</td>
<td>13&quot;</td>
<td>11 3/8&quot;</td>
</tr>
<tr>
<td>4100-59-11</td>
<td>4100-32A</td>
<td>4110 w/ 4100-28C</td>
<td>13&quot;</td>
<td>11 3/8&quot;</td>
</tr>
<tr>
<td>4100-59-11</td>
<td>4100-32AL</td>
<td>4110 w/ 4100-28C</td>
<td>13&quot;</td>
<td>11 3/8&quot;</td>
</tr>
<tr>
<td>4100-59-11</td>
<td>4100-32AS</td>
<td>4110S w/ 4100-28CS</td>
<td>13&quot;</td>
<td>11 3/8&quot;</td>
</tr>
<tr>
<td>4100-59-11</td>
<td>4100-32ALS</td>
<td>4110S w/ 4100-28CS</td>
<td>13&quot;</td>
<td>11 3/8&quot;</td>
</tr>
<tr>
<td>4100-59-11</td>
<td>4100-08R</td>
<td>4110</td>
<td>13&quot;</td>
<td>11 3/8&quot;</td>
</tr>
</tbody>
</table>

### 4100-59-08 Coupler Assembly (includes two Tube Assemblies and one Bar)

<table>
<thead>
<tr>
<th>Coupler Part Number</th>
<th>Rultract Post Used</th>
<th>Clamp Used</th>
<th>Space Between Top Posts</th>
<th>Bar Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>4100-59-08</td>
<td>4100-32AT</td>
<td>4150</td>
<td>9 1/2&quot;</td>
<td>8 1/2&quot;</td>
</tr>
<tr>
<td>4100-59-08</td>
<td>4100-32AT</td>
<td>4160</td>
<td>8 1/2&quot;</td>
<td>8 1/2&quot;</td>
</tr>
<tr>
<td>4100-59-08</td>
<td>4100-32AST</td>
<td>4150S</td>
<td>9 1/2&quot;</td>
<td>8 1/2&quot;</td>
</tr>
<tr>
<td>4100-59-08</td>
<td>4100-32AST</td>
<td>4160S</td>
<td>8 1/2&quot;</td>
<td>8 1/2&quot;</td>
</tr>
<tr>
<td>4100-59-08</td>
<td>4100-08R</td>
<td>4110</td>
<td>9 1/2&quot;</td>
<td>8 1/2&quot;</td>
</tr>
</tbody>
</table>
Rultract, Inc. is the **ONLY** authorized service center in the U.S.A.

When your Rultract® instrument needs repair or service, contact Rultract Inc. or Rultract® distributor for the location of an authorized service center. All instruments must be decontaminated before being returned for service. Repair charges will apply to instruments repaired outside the warranty. **Any modification or alteration by user will void all warranties and release Rultract® from any liability.**

Recommended Factory Service Every 12-18 Months.

**WARNING:** Cables worn or damaged through mishandling must be replaced with a **new Rultract® cable.** Do not attempt to repair, cut, alter or modify the cable in any way. **Cutting and reattaching the cable will cause it to weaken and fray. This will result in failure during use.**

---

**SPOOL CAP ASSEMBLY**

Snap Clip can be added to any Ratchet/Rake assembly.
STEP 1  UNWIND CABLE: While holding the Ratchet by the Spool Cap Assembly, shift Ratchet Lever to reverse direction (Fig. 01). Pull down on Snap Clip or Rake Plate Assembly to completely unwind the cable, approximately 16” (Fig. 02). If cable is jammed or will not unwind freely, proceed to the next step and remove the Spool Cap Assembly. **Note:** Worn or Damaged cable must be replaced at this time with a new Rultract® Cable.

STEP 2  REMOVE SPOOL CAP AND CRANK HANDLE ASSEMBLY:
Holding the Crank Handle Assembly as shown, unscrew and remove the Spool Cap Nut using a counter clockwise rotation (Fig. 03 & 04). Slide Spool Cap Assembly from shaft of Crank Handle Assembly (Fig. 05). Slide Crank Handle Assembly out of Gearbox. At this time, note square of shaft and square hole in Gearbox (Fig. 06).

**CAUTION:** Always insert spool cap pin into the groove of the gearbox. Failure to do so may result in disassembly or damage to the unit.
STEP 3  REMOVE CABLE FROM PIVOT HUB OR SNAP CLIP:
With Cable completely unwound, hold Pivot Hub or Snap Clip in one hand. Insert 1/8" allen wrench (supplied with cable replacement pack) into Cable Set Screw (Fig. 07 or 08). Loosen a minimum of two full turns. It is not necessary to completely remove set screw. To remove Cable, hold the Spool Cap Assembly in one hand and pull on hub (Fig. 09). Note: Set Screw has created an upset in the existing cable (Fig. 10).
WARNING: Always wear eye protection when removing cable.

Fig. 07 Pivot Hub
Fig. 08 Snap Clip

Fig. 09 PULL TO REMOVE

Fig. 10 Upset Existing Cable Upset

STEP 4  SEPARATE SPOOL CAP AND TAKE UP SPOOL:
Pull Cable completely through the Spool Cap cable guide (Fig. 11). At this time note the flat surface of the Spool.

Fig. 11 Take Up Spool: Flat Surface
Spool Cap: Cable Guide

Rultract Inc. 5663 Brecksville Rd. Cleveland, Ohio 44131 U.S.A.
Email: rultract@aol.com Website: www.rultract.net
STEP 5 REMOVE CABLE FROM SPOOL:
While holding the Spool, remove the Cable Access Plate Screw and Cable Access Plate (Fig. 12). Note: Orientation of Cable Access Plate and screw, flush with all surfaces. Cable Bushing is seated in Spool (Fig. 13). Pull Cable through the hole (Fig. 14).

<table>
<thead>
<tr>
<th>Cable Access Screw and Plate</th>
<th>Cable bushing seated in Spool</th>
<th>Direction of pull</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image12" alt="Fig. 12" /></td>
<td><img src="image13" alt="Fig. 13" /></td>
<td><img src="image14" alt="Fig. 14" /></td>
</tr>
</tbody>
</table>

STEP 6 INSTALL CABLE:
Insert tip of a new Rultract® cable through the same hole (Fig. 15). Assure the Cable Bushing is properly seated. Replace the Cable Access Plate (recess side up) and loosely insert Cable Access Plate Screw. Push outer edge of Cable Access Plate inward when tightening screw (Fig. 16). This will assure the edge of the Cable Access Plate is flush with the edge of the Spool. Note: After Cable Access Plate is tightened, cable must spin freely (Fig. 17).

<table>
<thead>
<tr>
<th>Fig. 15</th>
<th>Fig. 16</th>
<th>Cable must spin freely</th>
<th>Fig. 17</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image15" alt="Fig. 15" /></td>
<td><img src="image16" alt="Fig. 16" /></td>
<td><img src="image17" alt="Cable must spin freely" /></td>
<td><img src="image17" alt="Fig. 17" /></td>
</tr>
</tbody>
</table>

STEP 7 REASSEMBLE SPOOL CAP AND SPOOL:
Insert new Rultract® Cable into largest opening of Spool Cap and through the Cable Guide (Fig. 18). Align the Cable Guide with the flat surface of the Spool and slide the two pieces together (Fig. 19).

<table>
<thead>
<tr>
<th>Fig. 18</th>
<th>Fig. 19</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image18" alt="Fig. 18" /></td>
<td><img src="image19" alt="Fig. 19" /></td>
</tr>
</tbody>
</table>
STEP 8 INSTALL CRANK HANDLE ASSEMBLY, SPOOL CAP AND SPOOL CAP NUT:

Slide the shaft of the Crank Handle Assembly into Gearbox by inserting the squared end into the square hole located above the Ratchet Lever (Fig. 20). Note: Both squared sections of the shaft must be completely inserted and flush. While holding the Gearbox and Crank Handle together, line up Spool Cap Pin with the groove in the Gearbox. Slide the Spool Cap Assembly onto the shaft (Fig. 21). Spool Cap Pin must be inserted into groove of Gearbox. While holding Crank Handle Assembly and Gearbox firmly, screw the Spool Cap Nut onto the shaft by turning clockwise. Hand tighten securely (Fig. 22).

STEP 9 CABLE INSERTION INTO SNAP CLIP OR PIVOT HUB:

Insert the new Rultract® cable completely into the hole until it stops, approximately 1/2” deep. Make sure set screw is not blocking cable (Fig. 23). Proper tightening of the cable will require some force to compress the cable. Holding the rake plate securely will give the correct amount of leverage. Turn set screw until it makes contact with the cable. Note position of allen wrench and tighten set screw 1 to 1 1/2 turns (Fig. 24). Proper tightening of the set screw creates an upset, which properly retains the cable. Once the set screw has been tightened do not reposition cable.
**STEP 10  TEST WINDING FUNCTION:**

**Allow rake plate to hang freely**

Weight of Rake Plate allows for proper alignment of Cable on Spool. Total length of exposed cable is approximately 16 inches (Fig. 25). Note: Leave one to two inches of Cable exposed to prevent flexing of Cable on Cable Guide at insertion site (Fig. 26). This position protects the Cable from kinking and allows gas or steam to penetrate during sterilization.

**HANDLING OF RULTRACT® RETRACTOR CABLE**

**WARNING:**

Cables worn or damaged through mishandling must be replaced with a new Rultract® Cable. Do not attempt to repair, cut, alter or modify the Cable in any way. Cutting and reattaching the Cable will cause it to weaken and fray. This will result in failure during use.

**CAUTION:**

**Always allow rake plate to hang freely when winding Cable.** The weight of Rake Plate allows for proper alignment of Cable on Spool. Failure to allow the Rake Plate to hang freely may cause the Cable to kink during winding. Leave approximately one to two inches of Cable exposed to prevent flexing of Cable on Cable Guide at insertion site.

**CAUTION:**

Always insert spool cap pin into the groove of the gearbox. Failure to do so may result in disassembly or damage to the unit.
Cleaning: Rultract® System

Repeated processing has minimal effect on this instrument. End of life is normally determined by wear and damage due to use.

1. Remove excess soil on instrument as soon as is reasonably practical following use.
2. Disassemble Ratchet/Rake per instructions. No disassembly of other products required for cleaning.
3. It is expected that commercially available products for the use of cleaning are used.
4. If using an automated cleaning system (such as a sonicator) use a commercially available detergent approved for automatic use that is ph-neutral or alkaline. Set appropriate wash and rinse cycles according to the manufacturer of the automatic cleaning system’s instructions.
5. If cleaning manually, thoroughly clean surface contamination. Soak in a neutral or alkaline pH disinfecting solution or enzymatic cleaner. Do not soak for longer than what is recommended by solution manufacturer.
6. Instrument should be thoroughly rinsed with distilled water after cleaning to remove any residual debris or cleaning agent.
7. Instruments may be lubricated using a small amount of surgical grade lubrication. Let instrument drip dry a few moments before wrapping for sterilization.
8. Visually inspect instrument for any damage prior to use.

CAUTION: Disassemble unit prior to cleaning. The spool cap nut must be unscrewed to separate the spool, spool cap, crank handle assembly and gearbox assembly (see page 33 & 34). It is not necessary to remove fasteners or roll pins for proper cleaning and sterilization. Further disassembly is not necessary and may void guarantee.

STERILIZATION

The following are GUIDELINES for product sterilization.

The Rultract® retractor assembly is a reusable instrument. It is supplied non-sterile and must be cleaned and sterilized prior to initial use and all subsequent use.

This validated process should be considered as a guideline only. Time, temperature and other conditions required for sterilization may vary according to type of sterilizer, cycle design, wrapping material, and/or other hospital practices.

Sterilization containers must be validated by their manufacturer for use in sterilization process. Validated cycles should be indicated in the container’s Instructions for Use.

You must validate your own sterilization practice when it differs from the Instructions for Use provided by the device, container or sterilizer manufacturer.

Recommendations for sterilization may be obtained from AAMI (Association for Advancement of Medical Instrumentation) at http://www.aami.org/

Rultract’s Sterilization guidelines were validated by Biotest Laboratories Inc. of Minneapolis, Minnesota.
The guidelines are as follows: (See next page)
Guidelines for Sterilization: Cable should be wound on spool prior to sterilization leaving approximately 1 1/2 to 2 inches exposed. The instruments may be sterilized by the following steam sterilization methods: prevacuum, flash, and steam (gravity) wrapped. The following cycles were verified utilizing a combination of metal instruments and/or metal instruments in a common sterilization tray with a mass up to 40 pounds (18 kg). The wrapped instruments were wrapped with non-woven single use Steriwrap™. (manufactured by Proper).

Option 1: Wrapped instruments
- Pre-vacuum Sterilization Parameters (Minimum time and temperature):
  - Temperature 132°C (270°F)
  - Exposure Time 4 minutes

Option 2: Wrapped instruments
- Steam (Gravity) Sterilization Parameters (Minimum time and temperature):
  - Temperature 121°C (250°F)
  - Exposure Time 30 minutes

Option 3: Unwrapped instruments
- "Flash" Sterilization Parameters (Minimum time and temperature):
  - Temperature 132°C (270°F)
  - Exposure Time 3 minutes

Cleaning: Clamp
- Do not disassemble for cleaning.
- Do not remove retaining screw(s).**
- Do not open or close handle(s) completely.
- Jaws should be partially opened.
- Jaws and handles should have free movement.

Cleaning: Tilting Top Posts and Rotating Extender Bar
- Do not disassemble for cleaning.
- Do not remove retaining screw(s).**
- Do not open or close knobs completely.
- Loosen knobs for partial separation.
- Sections and knobs should have free movement.

WARNING: Removal of retaining screw(s)** (4110P-12) will cause device to come apart. This will result in failure during use.
DISASSEMBLE RATCHET FOR CLEANING

STEP 1 UNWIND CABLE: While holding the Ratchet by the Spool Cap Assembly, shift Ratchet Lever to reverse direction (Fig. 01). Pull down on Snap Clip or Rake Plate Assembly to completely unwind the cable, approximately 16” (Fig. 02). If cable is jammed or will not unwind freely, proceed to the next step and remove the Spool Cap Assembly. Note: Worn or Damaged cable must be replaced at this time with a new Rultract® Cable.

STEP 2 REMOVE SPOOL CAP AND CRANK HANDLE ASSEMBLY:
Holding the Crank Handle Assembly as shown, unscrew and remove the Spool Cap Nut using a counter clockwise rotation (Fig. 03 & 04). Slide Spool Cap Assembly from shaft of Crank Handle Assembly (Fig. 05). Slide Crank Handle Assembly out of Gearbox. At this time, note square of shaft and square hole in Gearbox (Fig. 06).

CAUTION: Always insert spool cap pin into the groove of the gearbox. Failure to do so may result in disassembly or damage to the unit.
### DISASSEMBLE RATCHET FOR CLEANING (continued)

**STEP 3  REMOVE SPOOL CAP FROM SPOOL:**
To remove Spool Cap from Spool, line up Cable Guide with Pin and Cable Access Plate of Spool (Fig. 07). This will align flat on Spool with Cable Guide and allow the two pieces to separate (Fig. 08). Slide Spool Cap along cable to rest on Snap Clip or Pivot Hub (Fig. 09).

<table>
<thead>
<tr>
<th>Fig. 07</th>
<th>Fig. 08</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="Spool Cap Assembly" /></td>
<td><img src="image2" alt="Spool Cap" /></td>
</tr>
<tr>
<td>Pin</td>
<td>Flat on Spool</td>
</tr>
<tr>
<td>Cable Access Plate</td>
<td>Cable Guide</td>
</tr>
<tr>
<td>Rake Plate can be disconnected from Snap Clip</td>
<td>Do not disassemble Rake Plate from Pivot Hub</td>
</tr>
</tbody>
</table>

**STEP 4  RAKE PLATE:**

- Rake Plate can be disconnected from Snap Clip
- Do not disassemble Rake Plate from Pivot Hub

---

**Rultract Inc.** 5663 Brecksville Rd. Cleveland, Ohio 44131 U.S.A.
Email: rultract@aol.com Website: www.rultract.net

Rultract IFU 2008 (Rev. I) EN  Page 34
**STEP 1**
**INSTALL CRANK HANDLE:**
Slide the shaft of Crank Handle into square hole of Gearbox located above the Ratchet Lever (Fig. 01). **Note:** Both squared sections of the shaft must be completely inserted and flush in gearbox (Fig. 02).

**STEP 2**
**REASSEMBLE SPOOL AND SPOOL CAP:** Align the Cable Guide with the flat surface of the Spool (Fig. 03). Slide Spool and Spool Cap together (Fig. 04).

**STEP 3**
**SPOOL CAP ASSEMBLY:** While holding the Gearbox and Crank Handle together, line up Spool Cap Pin with the groove in the Gearbox. Slide the Spool Cap Assembly onto the shaft (Fig. 05). Spool Cap Pin must be inserted into groove of Gearbox. While holding Crank Handle Assembly and Gearbox firmly, screw the Spool Cap Nut onto the shaft by turning clockwise. **Hand tighten securely** (Fig. 06).
Rultract® Skyhook Retractor Parts List

<table>
<thead>
<tr>
<th>Part #</th>
<th>Part Description</th>
<th>Part #</th>
<th>Part Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>4100-IMR-6</td>
<td>Ratchet/Rake Assembly with Snap Clip</td>
<td>4100-52</td>
<td>Sternal Rake Plate Assembly, Sharp Tip</td>
</tr>
<tr>
<td>4100-IMR-41</td>
<td>Ratchet Assembly with Snap Clip</td>
<td>4100-53</td>
<td>Crank Handle Assembly with Shaft</td>
</tr>
<tr>
<td>4100-01</td>
<td>Rake Plate</td>
<td>4100-52D</td>
<td>Sternal Rake Plate Assembly, Dull Tip</td>
</tr>
<tr>
<td>4100-02</td>
<td>Rake Clamp</td>
<td>4100-54</td>
<td>Ratchet Cover Plate Assembly</td>
</tr>
<tr>
<td>4100-341</td>
<td>Snap Clip</td>
<td>4100-59-07</td>
<td>Coupler Assembly</td>
</tr>
<tr>
<td>4100-03A</td>
<td>Cable Set Screw</td>
<td>4100-59-07B</td>
<td>Coupler Bar</td>
</tr>
<tr>
<td>4100-04</td>
<td>Ratchet Shaft</td>
<td>4100-59-08</td>
<td>Coupler Assembly</td>
</tr>
<tr>
<td>4100-06A</td>
<td>Take Up Spool</td>
<td>4100-59-08B</td>
<td>Coupler Bar</td>
</tr>
<tr>
<td>4100-07B</td>
<td>Gearbox</td>
<td>4100-59-11</td>
<td>Coupler Assembly</td>
</tr>
<tr>
<td>4100-08</td>
<td>One Piece Post</td>
<td>4100-59-11B</td>
<td>Coupler Bar</td>
</tr>
<tr>
<td>4100-08R</td>
<td>Gear Plate</td>
<td>4100-59-03</td>
<td>Coupler Tube Assembly</td>
</tr>
<tr>
<td>4100-09</td>
<td>Ratchet Cover Plate</td>
<td>4100-60-60</td>
<td>Minimally Invasive Rake Set</td>
</tr>
<tr>
<td>4100-10B</td>
<td>Lock Knob</td>
<td>4100-60A</td>
<td>Minimally Invasive Rake</td>
</tr>
<tr>
<td>4100-11</td>
<td>Crank Arm</td>
<td>4100-60B</td>
<td>Minimally Invasive Rake</td>
</tr>
<tr>
<td>4100-12</td>
<td>Sternal Rake, Sharp Tip</td>
<td>4100-60C</td>
<td>Minimally Invasive Rake</td>
</tr>
<tr>
<td>4100-12D</td>
<td>Sternal Rake, Dull Tip</td>
<td>4100-60D</td>
<td>Minimally Invasive Rake</td>
</tr>
<tr>
<td>4100-12R</td>
<td>Upper Jaw Assembly</td>
<td>4100-60AS</td>
<td>Pediatric Rake</td>
</tr>
<tr>
<td>4100-12RD</td>
<td>Upper Jaw Assembly</td>
<td>4100-60P-01</td>
<td>Pediatric Rake</td>
</tr>
<tr>
<td>4100-13</td>
<td>Ratchet Shaft Bushing</td>
<td>4100-60P-02</td>
<td>Pediatric Rake</td>
</tr>
<tr>
<td>4100-15</td>
<td>Spool Cap Nut</td>
<td>4100-60P-03</td>
<td>Pediatric Rake</td>
</tr>
<tr>
<td>4100-15A</td>
<td>Spool Cap</td>
<td>4100-60P-04</td>
<td>Pediatric Rake</td>
</tr>
<tr>
<td>4100-16</td>
<td>Ratchet Gear</td>
<td>4100-60P-05</td>
<td>Pediatric Rake</td>
</tr>
<tr>
<td>4100-17</td>
<td>Crank Handle Sleeve</td>
<td>4100-60P-06</td>
<td>Pediatric Rake</td>
</tr>
<tr>
<td>4100-18</td>
<td>Crank Handle Screw</td>
<td>4100-60P-07</td>
<td>Pediatric Rake</td>
</tr>
<tr>
<td>4100-19</td>
<td>Cable Access Plate</td>
<td>4100-70-70</td>
<td>Xiphoid Rake</td>
</tr>
<tr>
<td>4100-20</td>
<td>Cable Replacement</td>
<td>4100-70-71</td>
<td>Xiphoid Rake</td>
</tr>
<tr>
<td>4100-20P</td>
<td>Cable Replacement Pack</td>
<td>4100-70-72</td>
<td>Xiphoid Rake</td>
</tr>
<tr>
<td>4100-21</td>
<td>Cam</td>
<td>4100-70-73</td>
<td>Xiphoid Rake</td>
</tr>
<tr>
<td>4100-22</td>
<td>Pawl Spring</td>
<td>4100-70-74</td>
<td>Xiphoid Rake</td>
</tr>
<tr>
<td>4100-23</td>
<td>Pawl, Right Hand</td>
<td>4100-70-75</td>
<td>Xiphoid Rake</td>
</tr>
<tr>
<td>4100-24</td>
<td>Pawl, Left Hand</td>
<td>4100P-05</td>
<td>Ratchet Cover Plate Screw</td>
</tr>
<tr>
<td>4100-25</td>
<td>Ratchet Lever</td>
<td>4100P-08</td>
<td>Screw</td>
</tr>
<tr>
<td>4100-27</td>
<td>Gear Kit</td>
<td>4100P-11</td>
<td>Cable Access Plate Screw</td>
</tr>
<tr>
<td>4100-28C</td>
<td>Square Tip Double Bend Bottom Post</td>
<td>4100P-12</td>
<td>Large Allen Wrench</td>
</tr>
<tr>
<td>4100-28CS</td>
<td>Spline Tip Double Bend Bottom Post</td>
<td>4100P-13</td>
<td>Small Allen Wrench</td>
</tr>
<tr>
<td>4100-32A</td>
<td>Square Top Post, Standard Length</td>
<td>4100P-16</td>
<td>Roll Pin</td>
</tr>
<tr>
<td>4100-32AL</td>
<td>Square Top Post, Extended Length</td>
<td>4100P-18</td>
<td>Roll Pin</td>
</tr>
<tr>
<td>4100-32ALS</td>
<td>Spline Top Post, Extended Length</td>
<td>4100P-25</td>
<td>Spring</td>
</tr>
<tr>
<td>4100-32AS</td>
<td>Spline Top Post, Standard Length</td>
<td>4100P-26</td>
<td>Spring</td>
</tr>
<tr>
<td>4100-32AST</td>
<td>Spline Tilting Top Post</td>
<td>4110</td>
<td>Round Base Combination Clamp</td>
</tr>
<tr>
<td>4100-32AT</td>
<td>Square Tilting Top Post</td>
<td>4110-03A</td>
<td>Cross Handle Assembly</td>
</tr>
<tr>
<td>4100-32C</td>
<td>Square Tip Bottom Post with Collar (Round Base)</td>
<td>4110-04A</td>
<td>Wing Handle Assembly</td>
</tr>
<tr>
<td>4100-32CS</td>
<td>Spline Tip Bottom Post with Collar (Square Base)</td>
<td>4110-17</td>
<td>Lower Jaw Assembly</td>
</tr>
<tr>
<td>4100-32ST-06A</td>
<td>Knob Assembly</td>
<td>4110-18-03</td>
<td>Round Base Upper Jaw Assembly</td>
</tr>
<tr>
<td>4100-32ST-10</td>
<td>Spline Tilting Post Sleeve Assembly</td>
<td>4110-18-03S</td>
<td>Square Base Upper Jaw Assembly</td>
</tr>
<tr>
<td>4100-32ST-11</td>
<td>Spline Off Set Post Assembly</td>
<td>4110-24SP</td>
<td>Upper Jaw Assembly</td>
</tr>
<tr>
<td>4100-32ST-12</td>
<td>Tilting Square Bar Assembly</td>
<td>4110-24SQ</td>
<td>Upper Jaw Assembly</td>
</tr>
<tr>
<td>4100-32T-10</td>
<td>Square Tilting Post Sleeve Assembly</td>
<td>4110-25</td>
<td>Lower Jaw Assembly</td>
</tr>
<tr>
<td>4100-32T-11</td>
<td>Square Off Set Post Assembly</td>
<td>4110P-05</td>
<td>Spring</td>
</tr>
<tr>
<td>4100-33</td>
<td>Rake Clamp Screw</td>
<td>4110P-06</td>
<td>Roll Pin</td>
</tr>
<tr>
<td>4100-33P</td>
<td>Rake Clamp Screw Pack</td>
<td>4110P-11</td>
<td>Roll Pin</td>
</tr>
<tr>
<td>4100-39R</td>
<td>Riser Extender Bar with Cross Square</td>
<td>4110P-12</td>
<td>Handle Retaining Screw</td>
</tr>
<tr>
<td>4100-39S</td>
<td>Extender Bar with Cross Square</td>
<td>4110P-13</td>
<td>Screw</td>
</tr>
<tr>
<td>4100-39TS</td>
<td>Rotating Extender Bar with Cross Square</td>
<td>4110S</td>
<td>Square Base Combination Clamp</td>
</tr>
<tr>
<td>4100-39TS-07A</td>
<td>Knob Assembly</td>
<td>4150</td>
<td>Spline Tip, Double Bend Post/Clamp, Scrub Applied</td>
</tr>
<tr>
<td>4100-39TS-10</td>
<td>Rotating Extender Bar Adapter Assembly</td>
<td>4150S</td>
<td>Spline Tip, Double Bend Post/Clamp, Scrub Applied</td>
</tr>
<tr>
<td>4100-39TS-11</td>
<td>Rotating Extender Bar Square Assembly</td>
<td>4160</td>
<td>Square Tip, Double Bend Post/Clamp, Circulator Applied</td>
</tr>
<tr>
<td>4100-40A</td>
<td>Square Short Top Post</td>
<td>4160-06</td>
<td>Lower Jaw Assembly</td>
</tr>
<tr>
<td>4100-40AS</td>
<td>Spline Short Top Post</td>
<td>4160-07SP</td>
<td>Upper Jaw Assembly</td>
</tr>
<tr>
<td>4100-40B</td>
<td>Right Angle Extender Bar with Lateral Guide</td>
<td>4160-07SQ</td>
<td>Upper Jaw Assembly</td>
</tr>
<tr>
<td>4100-50</td>
<td>Gearbox Assembly</td>
<td>4160-09A</td>
<td>Handle Assembly</td>
</tr>
<tr>
<td>4100-51</td>
<td>Spool Cap Assembly</td>
<td>4160S</td>
<td>Spline Tip, Double Bend Post/Clamp, Circulator Applied</td>
</tr>
</tbody>
</table>